HARDNESS TESTING OF PLASTICS (SHORE)
Adjusting program (CAL): For quick setting of the instrument’s accuracy. External adjusting weight required

Calibration block: standard for adjusting or correcting the measuring device

Peak hold function: capturing a peak value within a measuring process

Scan mode: continuous capture and display of measurements

Push and Pull: the measuring device can capture tension and compression forces

Length measurement: captures the geometric dimensions of a test object or the movement during a test process

Focus function: increases the measuring accuracy of a device within a defined measuring range

Internal memory: to save measurements in the device memory

Data interface RS-232: bidirectional, for connection of printer and PC

Profibus: For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference.

Data interface USB: To connect the measuring instrument to a printer, PC or other peripheral devices

Bluetooth* data interface: To transfer data from the balance to a printer, PC or other peripherals

WLAN data interface: To transfer data from the balance to a printer, PC or other peripherals

Data interface infrared: To transfer data from the measuring instrument to a printer, PC or other peripheral devices

Control outputs (optocoupler, digital I/O): to connect relays, signal lamps, valves, etc.

Analogue interface: to connect a suitable peripheral device for analogue processing of the measurements

Analog output: for output of an electrical signal depending on the load (e.g. voltage 0 V – 10 V or current 4 mA – 20 mA)

Printer: a printer can be connected to the device to print out the measurement data

PC Software: to transfer the measurement data from the device to a PC

Network interface: For connecting the scale to an Ethernet network

Data interface Infrared: To transfer data from the measuring instrument to a printer, PC or other peripheral devices

Statistics: using the saved values, the device calculates statistical data, such as average value, standard deviation etc.

KERN Communication Protocol (KCP): It is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems

Fast-Move: the total length of travel can be covered by a single lever movement

Verification possible: The time required for verification is specified in the pictogram

DAkkS calibration possible: The time required for DAkkS calibration is shown in days in the pictogram

Factory calibration: The time required for factory calibration is specified in the pictogram

GLP/ISO record keeping: of measurement data with date, time and serial number. Only with SAUTER printers

Package shipment: The time required for internal shipping preparations is shown in days in the pictogram

Pallet shipment: The time required for internal shipping preparations is shown in days in the pictogram

Battery operation: Ready for battery operation. The battery type is specified for each device

Rechargeable battery pack: rechargeable set

Power supply: Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request

Motorised drive: The mechanical movement is carried out by a electric motor

Motorised drive: The mechanical movement is carried out by a synchronous motor (stepper)

GLP/ISO record keeping: The time required for GLP/ISO record keeping is specified in the pictogram

Rechargeable battery pack: rechargeable set

Power supply: Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request

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**Sales conditions**

All prices are valid as of January 1st 2020 until a new version of the SAUTER catalogue is released. In Europe, all prices do not include the applicable V.A.T.

At SAUTER there is no minimum order value. For orders less than € 15.00 there is no re-sale discount available.

**Delivery Conditions:** we supply ex works Balingen, i.e. the transport costs are invoiced. Any goods supplied, remain SAUTER’s property until Measuring in a tolerance area (limit value function). Upper and lower limit value is programmable. The measurement process is supported by an acoustic and visual signal, see respective models complete payment for the goods sold has been received.

- Delivery is usually via courier service.
- When you see this symbol by truck, please ask for prices.

**Extract from general terms and conditions:**

Court of jurisdiction/Legal domicile: 72336 Balingen, Germany; Commercial register N°: HRB 400865, AG Stuttgart; Managing director: Albert Sauter. For the full Terms and Conditions, please refer to the website. www.kern-sohn.com/en/kern/agbs.html

**Price changes and product changes** are likely in individual cases due to product modifications as well as error.

**Sale or return:** within 14 days of purchase. Not valid for order-specific adaptations such as special productions, cable extensions, special weights, etc. or test services such as calibration etc. Depending on the time and effort involved, there may be processing and storage costs, please ask for details.

**Warranty:** 2 years. (Does not apply to consumables such as batteries, rechargeable battery packs, etc.)

**After-Sales-Service**

**Repair services** within 1 week at our plant in Balingen, transportation costs are additional. Our expert Service technicians will be pleased to assist you and will make sure that your device is quickly back in operation.

**Price reduction on a new device:** if repair costs are exceeding the current value of the defective device, a new device will be offered at a discount price. This offer is valid only up to 2 years after warranty expiration.

**Spare parts service** within 48 hours, transportation costs are additional.

**Services**

**KERN DirectCash:** The quick, secure COD procedure for protection against non-payment. With the KERN DirectCash COD system, you can safely deliver orders to end customers with unknown credit rating, with no risk of non-payment. Please request further details on this procedure.

**Hire Purchase**

Financing is available using KERN hire purchase – easy and convenient.

Hire Purchase gives you the option of purchasing any product from the range against a simple monthly installment. The product value is financed over the period of the agreement. On payment of the last installment, the ownership of the contract item automatically transfers from the contractor to the contractee.

The Hire Purchase Agreement can – if you so choose – be set for a period of between one and five years. This package includes the transfer of items as well as the guarantee for the entire transfer period.

Compared with buying the product, KERN hire purchase offers the advantage that the initial financial investment is largely not applicable. This is particularly relevant when purchasing a number of products, for example when refitting a laboratory, a company department or a hospital ward. In addition the monthly installments constitute a direct cost and the item does not have to be capitalised by the purchaser. Do you have queries to our hire purchase? Our customer consultants are glad to help you.

**Marketing support**

**Catalogues, brochures, branch prospectuses – your own personalised marketing tools**

Our catalogue and branch prospectuses are available free of charge. A neutral version of the catalogue, without the SAUTER address imprint, is also available for your marketing activities free of charge, larger quantities on request.

On demand we will print your company address on address labels free of charge, for the backside of the catalogue, larger quantities on request. In this way you will receive your individual marketing tool.

Our catalogues and branch prospectuses are available in following languages: DE, GB, FR, IT, ES

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For each model there is an individual brochure, user manual or pictures.
Hardness testing of plastics (Shore)

To determine the hardness of plastics, in 1915 Albert Shore developed an extremely simple process: A pin made of hardened metal and of a defined shape is held by a spring and is then pushed into the test item. Depending on the depth of the penetration, the material tested is either harder or softer. This procedure is described in DIN ISO 7619-1:2012.

Currently, there are two types of devices used for this test: Mechanical measuring devices with drag indicator and electronic measuring devices.

Both types of measuring devices can be operated with test stands (such as the SAUTER TI series). With a test stand, measurements can be carried out more consistently and accurately.

At this time, KERN does not calibrate Shore hardness testing instruments. As an alternative, we recommend that the measuring device is operated with a calibrated kit of hardness comparison plates (such as SAUTER AHBA 01).

Quick-Finder

<table>
<thead>
<tr>
<th>Readout</th>
<th>Measuring range [Max]</th>
<th>Hardness type</th>
<th>Model</th>
<th>Price excl. VAT, ex works €</th>
<th>Page</th>
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<td>HS</td>
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<td>–</td>
<td>D</td>
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</table>

Nadine Wenzler
Product specialist
Hardness testing of plastics

Tel. +49 7433 9933–205
Fax +49 7433 9933–29205
nadine.wenzler@kern-sohn.com
Analogue Shore hardness tester SAUTER HB

Compact handheld durometer with drag indicator

**Features**

- Typical application: measurement of penetration (Shore)
- Particularly recommended for internal comparison measurement. Standard calibrations e. g. to DIN 7619-1 are not possible because of very narrow standard tolerances
- **Shore A** rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- **Shore D** plastics, formica, epoxides, plexiglass etc.
- **Shore A0** foam, sponge etc.
- **Max mode**: Records the peak value indication by drag pointer
- Can be attached to the test stands SAUTER TI-AC (for Shore A and A0), TI-D (for Shore D)
- Delivery in a plastic box
- The measuring tips are not interchangeable

**Technical data**

- Measuring precision: 3 % of [Max]
- Dimensions W×D×H 60×25×115 mm
- Net weight approx. 160 g
- Screws to screw on to the Ti: M7 fine thread
- Material thickness of the sample, min. 4 mm

**Accessories**

Shore comparison plates for testing and calibration of Shore hardness testing devices. By regular comparison, the measuring accuracy increases significantly.

- **7 hardness comparison plates** for Shore A, tolerance up to ± 2 HA, SAUTER AHBA-01, € 95,-
- **3 hardness comparison plates** for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01, € 75,-
- Factory calibration of the comparison plates, SAUTER 961-170, € 95,-
- **Test stand** for HBA and HB0, SAUTER TI-AC., € 240,-
- **Test stand** for HBD, SAUTER TI-D., € 300,-

<table>
<thead>
<tr>
<th>Model</th>
<th>Hardness type</th>
<th>Measuring range</th>
<th>Readout</th>
<th>Price excl. of VAT ex works €</th>
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<td>Shore D</td>
<td>100 HD</td>
<td>1,0 HD</td>
<td>140,-</td>
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</table>
Digital Shore hardness tester SAUTER HD

Features
- Shore A, 0 and D to measure the hardness of plastics through penetration measurement
- Shore A rubber, elastomers, neoprene, silicone, vinyl, soft plastics, felt, leather and similar material
- Shore 0 foam, sponge
- Shore D plastics, formica, epoxides, plexiglass etc.
- Delivered in a robust carrying case
- Particularly recommended for internal comparison measurement. Standard calibrations e.g. to DIN 7619-1 are not possible because of very narrow standard tolerances
- Can be attached to the test stands TI-ACL (for Shore A and 0), TI-DL (for Shore D) to improve measuring uncertainty
- Large display with backlight
- Selectable: AUTO-OFF function or continuous operation, battery level indicator

Technical data
- Tolerance: 1 % of [Max]
- Overall dimensions W×D×H 65×38×162 mm
- Net weight approx. 173 g
- Transfer via RS-232 to the PC, e.g. to Microsoft Excel®
- Battery operation, batteries standard 2× 1.5 V AAA
- Material thickness of the sample, min. 4 mm

Accessories
- Data transfer software, interface cable included, SAUTER ATC-01, € 90,–
- 7 hardness comparison plates for Shore A, tolerance up to ± 2 HA, SAUTER AHBA-01, € 95,–
- 3 hardness comparison plates for Shore D, tolerance up to ± 2 HD, SAUTER AHBD-01, € 75,–
- Factory calibration of the comparison plates, SAUTER 961-170, € 95,–
- Test stand for HDA and HD0, SAUTER TI-ACL, € 270,–
- Test stand for HDD, see page 67, SAUTER TI-DL, € 360,–

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<td>375,–</td>
</tr>
</tbody>
</table>
Lever operated test stand for hardness testing with base plate made of glass

**Features**
- For Shore hardness testing of plastics, leather etc.
- **Glass plate**: high measurement accuracy by means of superior hardness of the glass plate
- **Mechanical construction**: Robust design for precise measuring
- **Level adjustment**: For the precise levelling of the base plate blate, e.g. for the correction of inhomogeneous test objects
- **Test stand TI-DL**, with exchangeable longer column for use with digital hardness tester HD
- Hardness tester not included in delivery

**Operation:**
1. The SAUTER hardness testing device HB or HD is fitted in a suspended position
2. The test object is placed on the round testing table right under the durometer measuring tip
3. By pressing the lever down, the test weight will be released, and this then presses the measuring tip into the test object with its own weight (see table)
- The accuracy of the displayed result is approx. 25 % higher than in a manual operated test

**Technical data**
- Stroke length: 15 mm
- Maximum test object height: 63 mm
- Base plate Ø 75 mm
- Overall dimensions W×D×H
  - TI-AC: 150×110×330 mm
  - TI-D: 150×110×400 mm
  - TI-ACL: 150×110×380 mm
  - TI-DL: 150×110×450 mm

<table>
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<th>Model</th>
<th>Suitable for</th>
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<th>Poids de contrôle kg</th>
<th>Net weight approx. kg</th>
<th>Price excl. of VAT ex works €</th>
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<td>300</td>
<td>5</td>
<td>8,5</td>
<td>360,–</td>
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</tbody>
</table>
SAUTER service guarantee

“We at SAUTER are only satisfied when we’ve found the very best solution for you. After all, our heritage from the Swabian Jura Mountains and the famous inventive talent of the people that live here, means we have an exceptional reputation to maintain.”

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Do you have questions about our products?
Our customer consultants will be pleased to assist you:

Product specialist
Measuring technology
Irmgard Russo
Tel. +49 7433 9933-208
Fax +49 7433 9933-29208
russo@kern-sohn.com

Nadine Wenzler
Tel. +49 7433 9933-205
Fax +49 7433 9933-29205
nadine.wenzler@kern-sohn.com

Product specialist
Measuring technology
Florian Bächle
Tel. +49 7433 9933-118
Fax +49 7433 9933-29118
Mobil +49-[0]151 44568364
florian.baechle@kern-sohn.com

Aleksandar Delić
Tel. +49 7433 9933-120
Fax +49 7433 9933-29120
Mobil +49 151 11196197
aleksandar.delic@kern-sohn.com

GR, CY, HU, BU, RO, SK, CZ, AL, Ex-Yugoslavia, GUS

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PT, ES, South & Central America

GR, TR, Eastern Europe, Baltic States, CIS, South East Asia, AT, CH, DE (CP 0, 1, 2, 3, 4)

Dakks Calibration Service

GB, IE, FI, NO, S, AUS, ES, PT, IT, DE (CP 5, 6, 7)

Sandra Turino
Tel. +49 7433 9933-162
Fax +49 7433 9933-29162
sandra.turino@kern-sohn.com

GR, TR, Eastern Europe, Baltic States, CIS, South East Asia, AT, CH, DE (CP 0, 1, 2, 3, 4)

Waldemar Fleitling
Tel. +49 7433 9933-163
Fax +49 7433 9933-29163
fleitling@kern-sohn.com

Dakks Calibration Service

FR, BeNeLux, DK, TR, GR, Africa, America, Oceania, DE (CP 8, 9)

Friederike Alex
Tel. +49 7433 9933-123
Fax +49 7433 9933-29123
friederike.alex@kern-sohn.com

UK, IE, FR, Maghreb

Maren Möwert
Tel. +49 7433 9933-132
Fax +49 7433 9933-29132
Mobil +49 151 46143240
maren.moewert@kern-sohn.com

Our team of consultants will assist you
from Monday to Friday
from 8:00 am to 6:00 pm

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Technical Service

Tel. +49 7433 9933-555
for all technical questions concerning our SAUTER measuring instruments, test benches, force measuring accessories (clamps etc.), SAUTER software

Irmgard Russo
Tel. +49 7433 9933-208
Fax +49 7433 9933-29208
russo@kern-sohn.com

Nadine Wenzler
Tel. +49 7433 9933-205
Fax +49 7433 9933-29205
nadine.wenzler@kern-sohn.com

Maren Möwert
Tel. +49 7433 9933-132
Fax +49 7433 9933-29132
Mobil +49 151 46143240
maren.moewert@kern-sohn.com

Corinna Klaass
Tel. +49 7433 9933-215
Fax +49 7433 9933-29215
klaass@kern-sohn.com

Taras Mikitisin
Tel. +49 7433 9933-143
Fax +49 7433 9933-29143
Mobil +49-[0]151 44568364
mikitisin@kern-sohn.com

Jesús Martínez
Tel. +49 7433 9933-209
Fax +49 7433 9933-29209
Mobil +49 171 3059661
jesus.martinez@kern-sohn.com

DK, SE, FI, NO, PL, LV, LT, EE

PT, ES, South & Central America

NL, Germany (CP 4)

FR, BeNeLux, DK, TR, GR, Africa, America, Oceania, DE (CP 8, 9)

Friederike Alex
Tel. +49 7433 9933-123
Fax +49 7433 9933-29123
friederike.alex@kern-sohn.com

Corinna Klaass
Tel. +49 7433 9933-215
Fax +49 7433 9933-29215
klaass@kern-sohn.com

DAkkS Calibration Service

FR, BeNeLux, DK, TR, GR, Africa, America, Oceania, DE (CP 8, 9)

Friederike Alex
Tel. +49 7433 9933-123
Fax +49 7433 9933-29123
friederike.alex@kern-sohn.com

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Waldemar Fleitling
Tel. +49 7433 9933-163
Fax +49 7433 9933-29163
fleitling@kern-sohn.com

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Sandra Turino
Tel. +49 7433 9933-162
Fax +49 7433 9933-29162
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